

### You won't believe the Taste!

The number one reason people drink Soyfee is for its savory richness and satisfying taste.

Other Soy Coffees are artificially flavored, have a bland taste, or come in only one



dull flavor. Not Soyfee! Brimming with full-bodied flavor, Soyfee comes in **Eight Savory Blends – All Flavored NATURALLY!**

**Original Roast ~ Dark Roast ~ Hazelnut ~ French Vanilla ~ Mocha ~ Chai ~ Almond Amaretto ~ Special House Blend**

Just one sip and you'll never go back to your regular coffee!

**100% pure, great-tasting, good-for-you coffee! You'll be amazed.**



### Soyfee's Standard of Purity

It's not only our exceptional flavor that makes Soyfee stand out from other coffee substitutes, it's our unparalleled standards of purity. Our rigorous methods of testing ensure nothing but the finest quality, 100% Pure Soybeans in our product. We hand select premium, organically grown beans from indigenous, family owned plots to ensure the best health, and the best taste.

Remember, not all Soy Coffees are the same. Only Soyfee is guaranteed to have:



- NO Caffeine**
- NO Herbicides**
- NO Genetic Engineering**
- NO Tannic Acids**
- NO Artificial Flavoring**
- NO Glutens**
- NO Sweeteners**
- Accurate Nutritional Values (No Calories, No Fat!)**

And Soyfee is the only brand that uses only top-quality, 100% USDA Certified Organic soybeans. This means no genetically altered food – EVER!

**Spoil Yourself – NOT Your Health!™**

### Does this sound familiar? A Coffee-Lovers Dream... Coffee.

I love it. There was a time when I couldn't imagine a morning without it. Sure I knew that caffeine is bad for you. And I knew the chemicals used to decaffeinate coffee could be harmful as well. And did you know that decaf STILL has some caffeine?!

And then came the news. My doctor told me that my frequent headaches, sluggishness throughout the day, and irritability were all most likely caused by the caffeine in my diet.

No more coffee? I couldn't believe it. But I persevered. After all, what's more important than your health, right? So I tried herbal teas, organic juices, you name it. But no matter what I tried, *nothing* gave me the same satisfaction as that rich mouthful of coffee from my morning mug, or during my afternoons at work. At first I was tempted to return to coffee, but I didn't because after a few weeks an **amazing thing happened!**

My doctor was 100% right. Without caffeine, I came to feel like a new person. I now have more energy, I can concentrate throughout the day, and my headaches have all but disappeared! Still, I lamented the absence of what used to make up a favorite time of my day.

**And then I realized I could have it all.**

I discovered soycoffee.com and its amazing new totally organic soy coffee. I couldn't believe the taste. It's so robust, so satisfying!

I know, I had the same hesitation that you probably do. *Soybeans?* To make coffee?? It may sound unlikely, but with just one sip you'll know that soy coffee gives the richest, most flavorful cup of java you've ever had.

And I've always been picky about my coffees. If I love it, I'm sure you will too!



**Contact Soyfee Today!**  
www.soycoffee.com  
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Brooklyn, NY 11224

### What Do Coffee Drinkers Really Think Of Soyfee?

"When I purchased your soy coffee I was shocked. Not only did it taste so much like real coffee it

**"It tastes better to me than coffee!"**  
— Berndt Savig, Soyfee Customer

was actually beneficial too!"  
— Soyfee Customer

"I have tried other coffee substitutes and they all taste awful. Thank you for making Soyfee, it tastes terrific!"  
— Soyfee Customer

"It taste so close to coffee I find myself enjoy it late at night. I never drink coffee at night but this one I do. Terrific indeed!"  
— Soyfee Customer

"Every day I drink Soyfee and it makes me feel good. I swear I can't remember a hot flash I have had in a long time!"  
— Soyfee Customer

"I have spent a lot of money on "exotic" coffees looking for that

**"It tastes better to me than coffee... Congratulations on a wonderful brew!"**  
— Berndt Savig, Soyfee Customer

perfect taste. My search has now ended!! Soyfee is a great product!"  
— Anna Gerlitzki, Soyfee Customer

**"Keep up your good work. Delicious indeed."**  
— Michael L. McKernan, Germantown MD

# SOYFEE

## The Good-For-You Coffee with the GREAT Taste!





## Think you need to give up coffee to stay healthy? Think again...



**Soyfee** is the first 100% Organic Soy Coffee brimming with full-bodied flavor. Finally, you can enjoy a richly satisfying, great-tasting brew while enhancing your health and contributing to the environment.

Soyfee is the only Soy Coffee to **GUARANTEE:**

- NO Caffeine**
- NO Herbicides**
- NO Genetic Engineering**
- NO Tannic Acids**
- NO Artificial Flavoring**
- NO Glutens**
- NO Sweeteners**

"I just purchased Soyfee and I love it! And no heartburn!!"  
— Chris Nagy, Soyfee Customer

Just pure, great-tasting coffee that will boost your health and help you to feel better than ever!



## Caffeine What you need to know

**Caffeine is a drug.** It stimulates the nervous system and may be cause or worsen a vast range of ailments from heart disease and cancer, to allergies, ulcers, and anxiety. Maybe your doctor has already warned you about the dangers of caffeine. Many people have health problems that necessitate the removal of caffeine from their diet. Those who don't increase their risk of developing such ailments by continuing to use caffeine.

Continued daily intake of caffeine increases the danger of the following ailments... just to name a few!

- Allergies
- Heart arrhythmia
- Insomnia or disrupted sleep
- Infertility problems
- High blood pressure
- Heart disease
- Miscarriage
- Panic, anxiety, and overall stress
- Headaches
- Thyroid disease
- Osteoporosis
- Birth defects
- Miscarriages
- Infertility
- Cancers
- Premenstrual syndrome (PMS)
- Ulcers and heartburn
- Fibrocystic breast disease

"I have now been caffeine free for 3 days and feel great! I just sent in my big order of Soyfee to stock my coffee shelf."  
— Susanne Miller, Soyfee Customer

\*Data from the International Food Administration Council

With **Soyfee**, making the switch from coffee is easier than ever! Once you've replaced your habitual dose of caffeine with a nutritious and deeply satisfying morning brew, you'll find that you simply **feel better and have more energy!** You may think you're being energized from your regular coffee – but how often to you find yourself tired again a few hours later? Find out what *real* energy is like.

## Tannic Acid What you don't know can hurt you

Caffeine isn't the only health danger associated with coffee. Both regular and decaffeinated coffees and teas contain significant amounts of Tannic Acid. Recent studies reveal frightening evidence about the health problems provoked by this substance.

Tannic Acid is the #1 cause of **stained teeth** in coffee and tea drinkers.

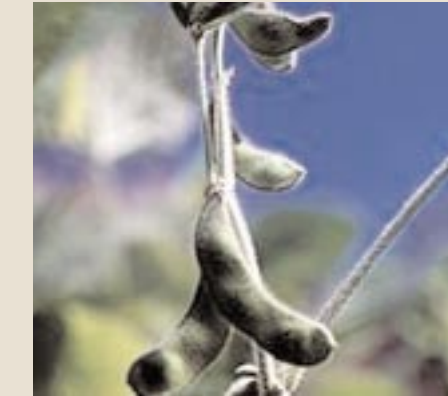
**Upset stomach and heartburn** are directly caused by tannic acid.

Even when consumed infrequently, Tannic Acid often provokes **indigestion** or **constipation**.

Tannic Acid greatly reduces the body's ability to absorb iron by up to 87%! Insufficient amounts of iron in the blood contribute to variety of ailments, and over time can be quite dangerous.

**Soy Coffee contains no tannic acid.** It's just one more reason Soyfee is your perfect coffee alternative. Try Soyfee just once, and you'll never want your "Regular Joe" again!

"As an alternative health care practitioner, I know the greatest gift to someone who is adrenal gland depleted (stress glands) is to be able to remove the coffee burden. Anyone who is in an acidic state, full of aches, pains, and degenerative diseases benefits from removing the acid load from coffee. A lot of us can benefit from Soyfee. Thank you for making it available."  
— Dr. Veronica Collings, PA



## Soy The Health Booster!

Besides ridding your diet of excessive caffeine and dangerous tannic acids, Soyfee supplies a steady ration of soy to your diet. The health benefits of soy are **AMAZING!**

**Soy has been proven to:**

- Prevent Cancer
- Lower Blood Pressure
- Prevent bone loss
- Ease Menopausal Symptoms
- Provide antioxidants
- Lower cholesterol
- Fight heart disease
- Aid Digestion
- Promote Healthy Prostate
- And more!

"Making soy a part of the diet is one of the best defenses against disease."  
— Mark Messina, Ph.D., author of *The Simple Soybean and Your Health*.



## Nutrition

Soy is also packed with vitamins and minerals such as B complex, calcium, magnesium, and zinc! And the most amazing part? Soyfee is loaded with vitamins and minerals, yet has **ZERO CALORIES** and **ZERO FAT!!** And unlike other non-caloric drinks, Soyfee is 100% pure with no pesticides or dangerous chemicals!

**Healthy. Great-Tasting. Pure.**